

## ELO2-X INSTALLATION INSTRUCTIONS

- ~Before mounting your window motors make sure the window tracks are in good condition. If the glass channels are worn replace them to prevent binding or chattering. It is important that the window slide without binding.
- -Remove the old window regulators and the lower sash channel on your window.
- The motors are labeled left and right and can be used on either side to best fit your application.
- i. Center the new window sash channel on the window with the channel facing the regulator (usually the inside of car) use glazier's tape or silicon glue to fasten it to the window.
- 2. Install window in the door in the up or closed position. Duct tape is helpful in holding the window in the up position.
- 3. Mark window center on to the door.
- 4. Hold the window regulator to the door centered with the window mark. If the unit extends above the door, mark where it needs to be cut. Gut off the excess with a hacksaw when the regulator is in the down position.!
- 5. Install the window bar (bar with no wheels) in the center of the window sash channel.
- 5. With the regulator in the up position bolt it to the window bar. Make sure window bar is centered in sash channel. Mark the 3 Mounting points on the door.
- 7. Drill the mounting holes with a 1/4" drill and mount the regulator to the door with the supplied bolts.

  Note: on some doors a mounting plate might be needed to bolt the window regulator to the door as some doors have large access holes. Shims or spacers might also be needed due to the different widths of doors.
- 8. Run window up and down a few times to check operation, it should move smoothly.
- 9. All that is left is to wire your switches to the motor.