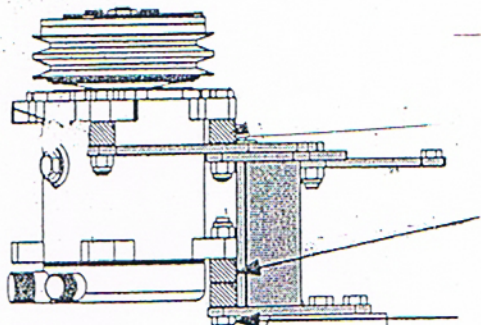


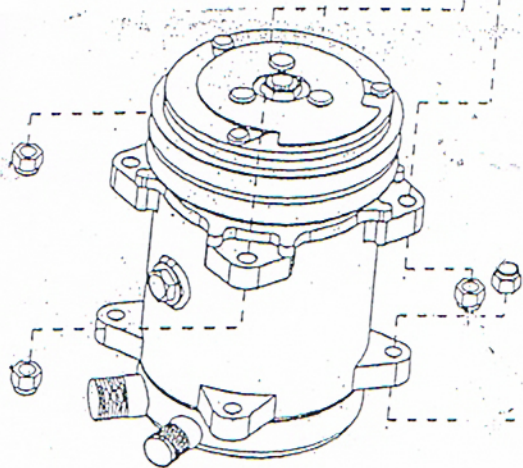
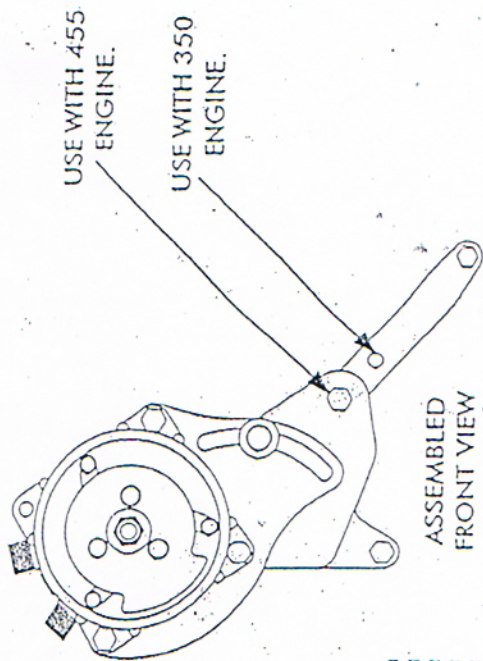
ASSEMBLE ALL BRACKETS LOOSELY TO ENGINE BEFORE TIGHTENING BOLTS, THIS WILL ENSURE PROPER ALIGNMENT OF ALL BRACKETS. REFER TO HARDWARE PACKING LIST FOR NUMBERED PART DESCRIPTIONS.



optional spacers for
valve cover clearance

Requires 3-groove water
pump and balancer pulleys

BELT
ROUTING



WE RECOMMEND A BELT LENGTH
56 1/2". HOWEVER, THIS CAN VARY
WITH DIAMETER OF YOUR
WATER PUMP & CRANKSHAFT
PULLEYS.

SOUTHERN RODS & PARTS 350-455 OLDSMOBILE PASSENGER SIDE BRACKET

* USE HARDWARE FOR ADDED VALVE COVER CLEARANCE